Impact of Vehicle Weight Reduction on Fuel Economy for Various Vehicle Architectures

Research Report

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Impact of Vehicle Weight Reduction on Fuel Economy for Various Vehicle Architectures

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- Baseline vehicle selection
- Model inputs and assumptions
- Model validation
- Simulation Methodology
- Results
 - Gasoline vehicles
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Conclusions

Vehicle Modeling Using MSC.EASY5[™]



- □ A full forward-looking, physics-based model was developed for each baseline vehicle using commercially available MSC.EASY5TM simulation software with Ricardo proprietary data as well as published information.
- The model simulates what happens to the vehicle when the driver applies the accelerator and/or brake pedal in order to achieve a certain vehicle speed at a certain time.
- The simulation runs on a millisecond-by-millisecond basis and predicts the fuel usage and actual speed with time as the model driver follows a certain vehicle speed trace (drive cycle).
- The model physics includes torques and inertias as well as detailed submodels for the influence of factors such as turbocharger lag and engine accessories.

Example of Model Developed Using MSC.EASY5[™] Software







Engine

- Torque curves for full load and closed throttle motoring correlated to published power ratings
- Fuel consumption rates covering entire speed and load range
- Idle and redline speeds
- Rotational inertia
- Turbo-lag model for turbocharged diesel engines
- Alternator parasitic load (constant throughout drive cycle)
- Power steering parasitic load as a function of engine speed
- Cooling fan parasitic load
 - Electric (Small Car, Mid-Size Car, Small SUV) fan loads specific to duty cycle
 - Belt-driven (Large SUV, Truck) fan loads as a function of engine speed



Transmission

- Torque converter characteristic curves for torque ratio and capacity factor
- Gear ratios
- Shift and lock-up clutch strategy maps for all engine throttle positions and vehicle speeds
- Efficiency and pumping losses for each gear
- Rotational inertias



- Final drive differential
 - Gear ratio
 - Efficiency
 - Rotational inertia
- The spin losses of the 4-wheel drive vehicle's front axle were also included in the model to simulate the fuel economy and performance of the 4-wheel drive powertrain operating in 2-wheel drive mode (similar to EPA procedure for emissions and fuel economy certification testing).



Vehicle

- Configuration (FWD, RWD or AWD)
- Weight (front / rear distribution)
- Center of gravity
- Wheelbase
- Frontal area
- Coefficient of drag (Cd)

Wheels / Tires

- Rolling resistance coefficients
- Rotational inertia
- Rolling radius (tire size)
- Maximum friction coefficient
- Slip at peak tire force
- Driver
 - Drive cycle (time vs. velocity trace)

Vehicle Selection



- Five vehicle classes were chosen to represent a variety of vehicle weights and engine sizes in the U.S passenger and light-duty truck vehicle fleet.
- A specific comparator vehicle for each class was chosen to verify that each vehicle model was representative of the class.
- Vehicle Class / Comparator Vehicle:
 - Small Car / Mini Cooper
 - Mid-Size Car / Ford Fusion
 - Small SUV / Saturn Vue
 - Large SUV / Ford Explorer
 - Truck / Toyota Tundra

Model Input – Vehicle Parameters



| Baseline Vehicle | Small Car | Mid-Size Car | Small SUV | Large SUV | Truck |
|---|---------------------|---------------------|--------------------|--------------------|--------------------|
| Driveline configuration | Front Wheel Drive | Front Wheel Drive | Front Wheel Drive | 4 Wheel Drive | 4 Wheel Drive |
| Weight ETW - Fuel Economy (lb) | 2875 | 3625 | 4250 | 5250 | 6000 |
| Weight PTW - Performance (lb) | 3175 | 4075 | 4800 | 6000 | 7200 |
| Weight GCW - Performance (lb) | | | | | 15800 |
| Location of center of gravity from rear wheel (m) | 1.134 | 1.146 | 1.083 | 1.148 | 1.295 |
| Location of center of gravity from ground (m) | 0.408 | 0.508 | 0.640 | 0.703 | 0.735 |
| Weight distribution - % front / rear | 55/45 | 55/45 | 55/45 | 50/50 | 55/45 |
| Wheelbase (inches / m) | 97.1 / 2.466 | 107.4 / 2.728 | 106.6 / 2.708 | 113.7 / 2.888 | 145.7 / 3.701 |
| Length (inches) | 145.6 | 190.2 | 180.1 | 193.4 | 228.7 |
| Width (inches) | 66.3 | 72.2 | 72.8 | 73.7 | 79.9 |
| Height (inches) | 55.4 | 57.2 | 67.0 | 72.8 | 75.6 |
| Track F/R (inches) | 57.4 / 57.8 | 61.6 / 61.3 | 61.4 / 61.8 | 60.9 / 61.8 | 67.9 / 67.9 |
| Frontal area (m) / Coefficient of drag (Cd*A) | 2.00 / 0.35 (0.700) | 2.30 / 0.33 (0.759) | 2.64 / 0.38 (1.00) | 2.81 / 0.40 (1.12) | 3.38 / 0.42 (1.42) |
| Tire size | P175/65R15 | P205/60R16 | P235/60R17 | P235/70R16 | P255/70R18 |
| Tire rolling radius (m) / revs per mile | 0.294 / 870.3 | 0.315 / 812.0 | 0.344 / 745.6 | 0.354 / 723.7 | 0.392 / 653.7 |

Model Input – Baseline Gasoline Engine and Transmission



| Baseline Vehicle | Small Car | Mid-Size Car | Small SUV | Large SUV | Truck |
|--|--------------------------|----------------------|----------------------|----------------------|--------------------------|
| Engine | 1.6L-4V DOHC I4 dual VVT | 3.0L-4V DOHC V6 VVT | 3.6L-4V DOHC V6 VVT | 4.6L-3V V8 | 5.7L-4V V8 DOHC dual VVT |
| Fuel | gasoline | gasoline | gasoline | gasoline | gasoline |
| HP | 118 HP @ 6000 RPM | 221 HP @ 6250 RPM | 257 HP @ 6500 RPM | 292 HP @ 5750 RPM | 381 HP @ 5600 RPM |
| Torque (lb-ft) | 114 lb-ft @ 4250 RPM | 205 lb-ft @ 3800 RPM | 248 lb-ft @ 2100 RPM | 300 lb-ft @ 3950 RPM | 401 lb-ft @ 3600 RPM |
| Compression ratio (:1) | 11.0 | 9.9 | 10.2 | 9.8 | 10.2 |
| Transmission | 6 speed auto | 6 speed auto | 6 speed auto | 6 speed auto | 6 speed auto |
| Transmission gear ratios | | | | | |
| 1st | 4.418 | 4.148 | 4.484 | 4.17 | 3.333 |
| 2nd | 2.370 | 2.370 | 2.872 | 2.34 | 1.960 |
| 3rd | 1.556 | 1.556 | 1.842 | 1.52 | 1.353 |
| 4th | 1.155 | 1.155 | 1.414 | 1.14 | 1.000 |
| 5th | 0.859 | 0.859 | 1.000 | 0.87 | 0.728 |
| 6th | 0.686 | 0.686 | 0.742 | 0.69 | 0.588 |
| Torque converter K-factor (at stall) | 220 | 195 | 180 | 160 | 160 |
| Torque converter torque ratio (at stall) | 2.3 | 2.2 | 1.7 | 1.7 | 1.7 |
| Final drive ratio | 4.10 | 3.46 | 2.77 | 3.65 | 4.30 |
| Top gear N/V (engine RPM / vehicle velocity) | 40.8 | 32.1 | 25.5 | 29.6 | 27.6 |

Diesel Engine Selection



- Diesel engines were selected to provide improved fuel economy and acceptable (not equivalent) vehicle performance.
- The characteristic turbocharged diesel power curve (high torque at low speed) has more torque in the typical cruising and light acceleration engine operating range (1100 3000 RPM). At 50 to 70 MPH in 6th gear the diesel provides more reserve torque so that light pedal "tip-in" acceleration demands are superior to the gasoline engine. Full pedal (WOT) accelerations at these speeds will be slower due to the lower maximum engine speed of the diesel (4000 RPM) and resultant lower horsepower vs. the high speed gasoline engine (5600 6500 RPM).

Diesel Engine Power Curve



2.7L V6 Diesel vs. 3.6L V6 Gasoline Engines



Model Input – Baseline Diesel Engine and Transmission



| Baseline Diesel | Mid-Size Car | Small SUV | Large SUV | Truck |
|--|----------------------|----------------------|----------------------|----------------------|
| | | | | |
| Engine | 2.2L 14 | 2.7L V6 | 3.2L V6 | 4.8L V8 |
| Fuel | diesel | diesel | diesel | diesel |
| HP | 167 HP @ 4000 RPM | 177 HP @ 3400 RPM | 210 HP @ 3400 RPM | 301 HP @ 3400 RPM |
| Torque (lb-ft) | 270 lb-ft @ 3000 RPM | 329 lb-ft @ 2200 RPM | 389 lb-ft @ 2200 RPM | 523 lb-ft @ 2000 RPM |
| | | | | |
| Transmission | 6 speed auto | 6 speed auto | 6 speed auto | 6 speed auto |
| Transmission gear ratios | | | | |
| 1st | 4.148 | 4.484 | 4.17 | 3.333 |
| 2nd | 2.370 | 2.872 | 2.34 | 1.960 |
| 3rd | 1.556 | 1.842 | 1.52 | 1.353 |
| 4th | 1.155 | 1.414 | 1.14 | 1.000 |
| 5th | 0.859 | 1.000 | 0.87 | 0.728 |
| 6th | 0.686 | 0.742 | 0.69 | 0.588 |
| Torque converter K-factor (at stall) | 145 | 140 | 125 | 110 |
| Torque converter torque ratio (at stall) | 2.0 | 1.7 | 1.7 | 1.7 |
| Final drive ratio | 3.27 | 2.77 | 3.31 | 4.10 |
| Top gear N/V | 30.4 | 25.5 | 27.6 | 26.3 |

Model Input – Downsized Gasoline Engines

(Displacement reduced to provide equivalent performance to baseline vehicles)





Model Input – Downsized Diesel Engines

(Displacement reduced to provide equivalent performance to baseline vehicles)



| | Mid-Size Car | Small SUV | Large SUV | Truck |
|--------------------------------|----------------------|----------------------|----------------------|----------------------|
| 5% Weight Reduction | | | | |
| Weight ETW - Fuel Economy (lb) | 3444 | 4038 | 4988 | 5700 |
| Weight PTW - Performance (lb) | 3894 | 4588 | 5738 | |
| Weight GCW - Performance (lb) | | | | 15500 |
| Engine | 2.12L I4 | 2.59L V6 | 3.07L V6 | 4.72L V8 |
| Fuel | diesel | diesel | diesel | diesel |
| HP | 161 HP @ 4000 RPM | 170 HP @ 3400 RPM | 201 HP @ 3400 RPM | 296 HP @ 3400 RPM |
| Torque (lb-ft) | 260 lb-ft @ 3000 RPM | 316 lb-ft @ 2200 RPM | 373 lb-ft @ 2200 RPM | 514 lb-ft @ 2000 RPM |
| 10% Weight Reduction | | | | |
| Weight ETW - Fuel Economy (lb) | 3263 | 3825 | 4725 | 5400 |
| Weight PTW - Performance (lb) | 3713 | 4375 | 5475 | |
| Weight GCW - Performance (lb) | | | | 15200 |
| Engine | 2.04L I4 | 2.48L V6 | 2.94L V6 | 4.64L \⁄8 |
| Fuel | diesel | diesel | diesel | diesel |
| HP | 155 HP @ 4000 RPM | 163 HP @ 3400 RPM | 193 HP @ 3400 RPM | 291 HP @ 3400 RPM |
| Torque (lb-ft) | 250 lb-ft @ 3000 RPM | 302 lb-ft @ 2200 RPM | 357 lb-ft @ 2200 RPM | 506 lb-ft @ 2000 RPM |
| 20% Weight Reduction | | | | |
| Weight ETW - Fuel Economy (lb) | 2900 | 3400 | 4200 | 4800 |
| Weight PTW - Performance (lb) | 3350 | 3950 | 4950 | |
| Weight GCW - Performance (lb) | | | | 14600 |
| Engine | 1.86L I4 | 2.26L V6 | 2.68L V6 | 4.47L V8 |
| Fuel | diesel | diesel | diesel | diesel |
| HP | 141 HP @ 4000 RPM | 148 HP @ 3400 RPM | 176 HP @ 3400 RPM | 280 HP @ 3400 RPM |
| Torque (lb-ft) | 228 lb-ft @ 3000 RPM | 275 lb-ft @ 2200 RPM | 326 lb-ft @ 2200 RPM | 487 lb-ft @ 2000 RPM |

Model Validation



- Each vehicle model was run and the simulation output for total vehicle roadload tractive effort from 0 to 60 MPH and EPA City and Highway fuel economy was compared to published data for the comparator vehicle.
- No attempt was made to "calibrate" the model to achieve a given output result.

| | Simulation Roadload Force | Simulated Fue | I Economy vs. Com | parator (% diff) |
|--------------|--|---------------|-------------------|------------------|
| VEHICLE | Maximum Variation vs. Comparator | EPA City | EPA Highway | Combined |
| Small Car | 0.2% | 2.5% | -0.6% | 1.3% |
| Mid-Size Car | 2.5% | 0.2% | -1.4% | -0.4% |
| Small SUV | 1.1% | 1.8% | -4.4% | -0.4% |
| Large SUV | 1.7% | 5.9% | -1.1% | 3.5% |
| Truck | -1.3% | 2.2% | -1.9% | 0.7% |

Vehicle Simulations



- Vehicle fuel economy (MPG) is simulated over the following drive cycles at EPA Equivalent Test Weight (ETW):
 - EPA FTP75 (city)
 - EPA HWFET (highway)
 - ECE (European)
 - Steady State 30, 45, 60 and 75 MPH
- All simulations are performed with an engine at normal operating temperature. The EPA FTP (city) cycle result is obtained by using a bag #1 correction factor of 0.8 (bag #1 fuel economy = 80% of bag #3 fuel economy)
- Vehicle acceleration performance (sec.) is simulated over the following drive cycles at loaded vehicle weight conditions (GCVW for truck):
 - 0 10 MPH
 - 0-60 MPH
 - 30 50 MPH
 - 50 70 MPH
 - Each vehicle is weight reduced by 5%, 10% and 20% and the engine downsized to match the baseline vehicle acceleration performance. Fuel economy benefits are recorded.

Simulation Drive Cycles





Vehicle Performance Matching



The Wide Open Throttle (WOT) performance of each vehicle is simulated at a loaded weight condition to approximate what a customer would expect from a given class of vehicle (number of passengers, luggage or trailer towing). All fuel economy simulations are performed at ETW.

Additional Performance Weight:

- Small Car 300 lb. (2 passengers)
- Mid-Size Car 450 lb. (3 passengers)
- Small SUV 550 lb. (3 passengers + 100 lb. Luggage)
- Large SUV 750 lb. (5 passengers)
- Truck 9800 lb. (Trailer + load to rated combined weight of 15,800 lb.)
- Engines were downsized in displacement to give the weight reduced vehicles equivalent performance to the baseline vehicle with a priority given to passing maneuvers (30-50 and 50-70 MPH).

Fuel Economy Labeling of Vehicles



- The EPA requires that all new light-duty motor vehicles have a fuel economy label that gives the consumer an estimate of the city and highway fuel economy. This estimate is used to compare to the fuel economy of other vehicles that they may be considering for purchase.
- Prior to the 2008 model year, the City fuel economy prediction for the vehicle window sticker was calculated as 90% of the EPA Federal Test Procedure (FTP) result and the Highway fuel economy was 78% of the EPA Highway Fuel Economy Test (HWFET) result.
- Starting with the 2008 model year, new test methods that include high speeds, aggressive accelerations, cold temperatures and the use of air conditioning have been introduced to more accurately reflect real world fuel economy.
- As a transition to the increased testing requirements, a manufacturer has the option of using a "derived 5-cycle" approach for fuel economy labels for the 2008-2010 model years that uses only the FTP and HWFET tests based on regression formulae derived from the fuel economy test results of more than 600 vehicles in the EPA database (subject to revision as more data becomes available).
 - City MPG = 1 / (0.003259 + (1.1805 / FTP MPG))
 - Highway MPG = 1 / (0.001376 + (1.3466 / HWFET MPG))

Results



Vehicles with Gasoline Engines

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Small Car – 1.6L-4V gas engine with variable intake and exhaust cam timing and lift

Fuel Economy Simulation Results

| D | RIVE | CYCLE | | | | EF | PA | | | | European | |
|-------|-------------|--------------------------|------------------|----------|---------------|------------------|----------------------|---------------|------------------|-------|----------|------------|
| | | | | | | FUEL | FUEL ECONOMY BENEFIT | | | | | FE BENEFIT |
| | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | | |
| | | | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % |
| | | Baseline | 34.1 | 46.8 | 38.9 | | | | 26.4 | 33.2 | 32.3 | |
| Ū. | 5% | Descline | 35.0 | 47.6 | 39.7 | 2.4% | 1.6% | 2.1% | 27.0 | 33.7 | 32.9 | 1.8% |
| ictic | 10% | Easeline | 35.7 | 48.2 | 40.5 | 4.8% | 3.0% | 4.1% | 27.6 | 34.1 | 33.5 | 3.7% |
| ledu | 20 % | Lingino | 37.5 | 49.6 | 42.1 | 9.8% | 5.9% | 8.4% | 28.8 | 35.1 | 34.8 | 7.6% |
| нц | 5% | Engine | 35.5 | 48.0 | 40.2 | 3.9% | 2.4% | 3.3% | 27.4 | 33.9 | 33.7 | 4.2% |
| /eigh | 10% | Downsized to Baseline | 36.7 | 49.0 | 41.3 | 7.4% | 4.7% | 6.4% | 28.2 | 34.7 | 34.8 | 7.9% |
| 8 | 20 % | Performance | 39.4 | 51.4 | 44.0 | 15.6% | 9.8% | 13.3% | 30.1 | 36.3 | 37.6 | 16.5% |

| S | TEAD | Y STATE CONDITION | ONS | | | | | | FUEL ECONO | MY BENEFI | г |
|-------|-------------|-----------------------|--------|--------|--------|--------|---|--------|------------|---|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 61.4 | 56.6 | 44.3 | 33.7 | | | | | |
| Ē | 5 % | | 62.1 | 57.2 | 44.7 | 33.9 | | 1.1% | 1.0% | 0.9% | 0.7% |
| letio | 10% | Baseline Engine | 62.8 | 57.8 | 45.1 | 34.1 | | 2.3% | 2.1% | 1.8% | 1.4% |
| Sedu | 20 % | | 64.2 | 59.0 | 45.8 | 34.6 | | 4.6% | 4.2% | 3.5% | 2.8% |
| 보 | 5 % | Facility Developments | 63.4 | 58.1 | 45.1 | 34.1 | | 3.3% | 2.6% | 1.9% | 1.4% |
| /eig | 10% | Baseline Performance | 65.1 | 59.4 | 45.8 | 34.5 | | 6.0% | 4.8% | H 60 MPH 75 MPH % % 0.9% 0.7% 1.8% 1.4% 3.5% 2.8% 1.9% 1.4% 3.5% 2.6% 7.2% 5.2% | 2.6% |
| 5 | 20 % | | 69.2 | 62.3 | 47.5 | 35.4 | | 12.7% | 10.0% | | 5.2% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

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Small Car – 1.6L-4V gas engine with variable intake and exhaust cam timing and lift



□ Vehicle Performance Simulation Results at Wide Open Throttle (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-----------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 1.15 | 10.3 | 4.0 | 6.6 |
| tion | 5% | | 1.12 | 9.9 | 3.8 | 6.3 |
| | 10% | Baseline Engine | 1.11 | 9.5 | 3.6 | 6.0 |
| educ | 20% | | 1.08 | 8.7 | 3.3 | 5.4 |
| Weight Re | 5% | | 1.18 | 10.4 | 4.0 | 6.7 |
| | 10% | Engine Downsized to Baseline Performance | 1.19 | 10.3 | 4.0 | 6.6 |
| | 20 % | | 1.22 | 10.3 | 3.9 | 6.6 |

Mid-Size Car – 3.0L-4V gas engine with variable intake cam timing



Fuel Economy Simulation Results

| D | RIVE | CYCLE | | | | E | PA | | | | European | |
|-------|-------------|--------------------------|------------------|----------|---------------|------------------|-----------|---------------|------------------|-------|----------|------------|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT |
| | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | | |
| | | | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % |
| | | Baseline | 22.9 | 36.9 | 27.6 | | | | 18.3 | 26.4 | 17.6 | |
| u. | 5% | Deceline | 23.3 | 37.3 | 28.0 | 1.4% | 1.2% | 1.3% | 18.5 | 26.7 | 17.8 | 1.0% |
| Ictic | 10% | Easeline | 23.6 | 37.8 | 28.4 | 2.9% | 2.4% | 2.7% | 18.8 | 27.0 | 18.0 | 2.1% |
| ledu | 20 % | Engino | 24.3 | 38.7 | 29.2 | 5.8% | 5.0% | 5.6% | 19.3 | 27.7 | 18.3 | 4.1% |
| нц | 5% | Engine | 23.8 | 37.9 | 28.6 | 3.6% | 2.7% | 3.3% | 18.9 | 27.1 | 18.3 | 4.0% |
| /eigl | 10% | Downsized to Baseline | 24.6 | 38.9 | 29.5 | 7.4% | 5.4% | 6.7% | 19.5 | 27.8 | 19.0 | 7.9% |
| ۶ | 20 % | Performance | 26.6 | 41.0 | 31.6 | 15.9% | 11.3% | 14.3% | 21.0 | 29.3 | 20.6 | 16.9% |

| S | TEAD | Y STATE CONDITION | ONS | | | | | | UEL ECONO | MY BENEFI | r |
|-------|-------------|-----------------------|--------|--------|--------|--------|---|--------|-----------|---|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 32.6 | 44.0 | 35.8 | 28.6 | | | | | |
| Ē | 5 % | | 32.7 | 44.4 | 36.0 | 28.8 | | 0.2% | 0.9% | 0.8% | 0.5% |
| letio | 10% | Baseline Engine | 32.7 | 44.8 | 36.3 | 29.0 | | 0.5% | 1.8% | 1.5% | 1.1% |
| Sedu | 20 % | | 32.9 | 45.7 | 36.9 | 29.3 | | 1.0% | 3.7% | 3.1% | 2.3% |
| 보 | 5% | Enviro Deventional to | 33.7 | 45.1 | 36.5 | 29.1 | | 3.6% | 2.4% | 1.9% | 1.6% |
| /eig | 10% | Baseline Performance | 34.9 | 46.2 | 37.1 | 29.6 | | 7.1% | 4.9% | 60 MPH 75 M % % 0.8% 0.5 1.5% 1.1 3.1% 2.3 1.9% 1.6 3.8% 3.2 7.9% 6.5 | 3.2% |
| 5 | 20% | | 37.5 | 48.5 | 38.6 | 30.5 | | 15.1% | 10.1% | | 6.5% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Mid-Size Car – 3.0L-4V gas engine with variable intake cam timing



□ Vehicle Performance Simulation Results at Wide Open Throttle (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-----------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 1.49 | 9.7 | 3.2 | 4.6 |
| tion | 5% | | 1.45 | 9.4 | 3.1 | 4.4 |
| | 10% | Baseline Engine | 1.41 | 9.0 | 2.9 | 4.2 |
| leduc | 20% | | 1.34 | 8.4 | 2.7 | 3.8 |
| Weight Re | 5% | | 1.51 | 9.7 | 3.2 | 4.6 |
| | 10% | Engine Downsized to Baseline Performance | 1.51 | 9.7 | 3.2 | 4.5 |
| | 20 % | | 1.54 | 9.6 | 3.1 | 4.5 |

Mid-Size Car – Additional Engine Downsizing Study



- Fuel economy simulation results with gasoline engine downsized to vehicle performance level at ETW (Degraded vehicle acceleration performance vs. baseline at loaded weight)
- □ Engine displacement is further reduced by 0.1% per 1% of weight reduction with a resultant improvement in fuel economy of 0.1%

| DRI | VE C | (CLE | | | EPA | | | | | | | European | |
|----------------|-------------|------------------------|--------|---------------|------------------|----------|---------------|------------------|----------|---------------|------------------|----------|------------|
| | | | | | | | FUEL | ECONOMY B | enefit | | | | FE BENEFIT |
| Engine | | | Engine | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | |
| | | Displ. (L) | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % | |
| | _ | Baseline | 3.0 | 22.9 | 36.9 | 27.6 | | | | 18.3 | 26.4 | 17.6 | |
| te .E | 5% | Engine Downsized to | 2.87 | 23.8 | 38.0 | 28.6 | 3.9% | 2.9% | 3.6% | 18.9 | 27.1 | 18.4 | 4.4% |
| Veigh ducti | | Performance | 2.75 | 24.8 | 39.1 | 29.7 | 8.2% | 5.9% | 7.4% | 19.7 | 27.9 | 19.2 | 9.0% |
| ⊳ °8 | 20 % | at ETVV | 2.49 | 27.1 | 41.5 | 32.1 | 18.2% | 12.5% | 16.2% | 21.4 | 29.6 | 21.1 | 20.0% |

| STE | ADY | STATE CON | DITIONS | 3 | FL | JEL ECONO | MY BENEFI | т | | | |
|-------|-------------------------------|---------------------------------|------------|--------|--------|-----------|-----------|--------|--------|--------|--------|
| | | | Engine | 30 MPH | 45 MPH | 60 MPH | 75 MPH | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | Displ. (L) | (mpg) | (mpg) | (mpg) | (mpg) | % | % | % | % |
| | | Baseline | 3.0 | 32.6 | 44.0 | 35.8 | 28.6 | | | | |
| e, H | 5% | Engine Downsized to | 2.87 | 33.9 | 45.2 | 36.5 | 29.1 | 4.1% | 2.7% | 2.1% | 1.7% |
| Veigh | 10% | Performance | 2.75 | 35.3 | 46.4 | 37.3 | 29.7 | 8.4% | 5.4% | 4.2% | 3.6% |
| ⊳ ° | ^{>} 🖗 20 % | Level of Vehicle at ETVV 2.4 | 2.49 | 38.6 | 49.1 | 39.0 | 30.7 | 18.6% | 11.6% | 8.9% | 7.3% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Mid-Size Car – Additional Engine Downsizing Study



Vehicle performance simulation results with gasoline engine downsized to vehicle performance level at ETW (Degraded vehicle acceleration performance vs. baseline at loaded weight)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-------|-------------|----------------------|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline (ETW) | 1.39 | 8.9 | 2.9 | 4.1 |
| | 5% | | 1.37 | 8.8 | 2.7 | 3.9 |
| stion | 10% | Baseline Engine | 1.32 | 8.2 | 2.6 | 3.7 |
| educ | 20% | | 1.27 | 7.7 | 2.4 | 3.4 |
| jht R | 5% | Engine Downsized to | 1.41 | 8.9 | 2.9 | 4.1 |
| Weig | 10% | Performance Level of | 1.43 | 8.8 | 2.9 | 4.0 |
| | 20 % | venicie at ETVV | 1.47 | 8.8 | 2.9 | 4.0 |

Small SUV – 3.6L-4V gas engine with variable intake cam timing



Fuel Economy Simulation Results

| D | RIVE | CYCLE | | EPA | | | | | | | | European | |
|--------------|-------------|--------------------------|------------------|----------|---------------|------------------|-----------|---------------|------------------|-------|-------|------------|--|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT | |
| | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | | | |
| | | | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % | |
| | | Baseline | 20.9 | 30.9 | 24.4 | | | | 16.7 | 22.2 | 17.9 | | |
| u. | 5% | Deceline | 21.2 | 31.3 | 24.8 | 1.7% | 1.3% | 1.6% | 17.0 | 22.5 | 18.1 | 1.3% | |
| Ictic | 10% | Easeline | 21.6 | 31.7 | 25.2 | 3.6% | 2.7% | 3.3% | 17.3 | 22.8 | 18.4 | 2.7% | |
| ledu | 20 % | Engine | 22.3 | 32.4 | 26.0 | 7.0% | 4.9% | 6.2% | 17.8 | 23.3 | 18.9 | 5.5% | |
| 12 5% Engine | | Engine | 21.6 | 31.6 | 25.1 | 3.3% | 2.2% | 2.9% | 17.2 | 22.7 | 18.5 | 3.6% | |
| jei 10% | | Downsized to Baseline | 22.3 | 32.3 | 25.9 | 6.7% | 4.6% | 5.9% | 17.8 | 23.2 | 19.3 | 8.0% | |
| 5 | 20 % | Performance | 24.0 | 34.0 | 27.7 | 15.2% | 10.2% | 13.4% | 19.1 | 24.4 | 21.1 | 17.8% | |

| S | STEADY STATE CONDITIONS | | | | | | | FUEL ECONOMY BENEFIT | | | |
|-------|-------------------------|---|--------|--------|--------|--------|-------|----------------------|--------|--------|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 33.3 | 35.7 | 30.6 | 22.2 | | | | | |
| Ē | 5 % | | 33.5 | 35.9 | 30.8 | 22.4 | | 0.7% | 0.6% | 0.8% | 0.7% |
| letio | 10% | Baseline Engine | 33.7 | 36.1 | 31.1 | 22.5 | | 1.4% | 1.2% | 1.6% | 1.3% |
| Sedu | 20 % | | 34.2 | 36.5 | 31.6 | 22.8 | | 2.7% | 2.4% | 3.3% | 2.7% |
| 보 | 5 % | Fraine Deversional to | 34.2 | 36.5 | 31.0 | 22.4 | | 2.9% | 2.4% | 1.3% | 0.6% |
| /eig | 10% | % Engine Downsized to Baseline Performance | 35.4 | 37.4 | 31.4 | 22.5 | | 6.4% | 4.9% | 2.6% | 1.3% |
| 5 | ≥ 20% | 37.9 | 39.3 | 32.2 | 22.9 | | 14.0% | 10.3% | 5.3% | 3.1% | |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Small SUV – 3.6L-4V gas engine with variable intake cam timing



□ Vehicle Performance Simulation Results at Wide Open Throttle (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-------|-------------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 1.82 | 9.2 | 2.9 | 4.6 |
| | 5% | | 1.78 | 8.9 | 2.8 | 4.4 |
| ction | 10% | Baseline Engine | 1.74 | 8.6 | 2.7 | 4.2 |
| educ | 20% | | 1.66 | 8.0 | 2.5 | 3.8 |
| jht R | 光 북 5 % | | 1.83 | 9.2 | 2.9 | 4.5 |
| Weig | 10% | Engine Downsized to Baseline Performance | 1.85 | 9.2 | 2.9 | 4.6 |
| | 20 % | | 1.88 | 9.2 | 2.9 | 4.6 |

Large SUV – 4.6L-3V gas engine



Fuel Economy Simulation Results

| D | DRIVE CYCLE | | | EPA | | | | | | | | European | |
|-----------|-------------|--------------------------|---------------|------------------|----------|---------------|------------------|----------|---------------|------------------|-------|------------|--|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT | |
| | | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | | |
| | | | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % | |
| | | Baseline | 16.7 | 25.7 | 19.9 | | | | 13.6 | 18.6 | 13.8 | | |
| u. | 5% | Deceline | 17.0 | 25.9 | 20.1 | 1.8% | 0.7% | 1.4% | 13.8 | 18.7 | 14.0 | 1.3% | |
| Ictic | 10% | Easeline | 17.3 | 26.3 | 20.5 | 3.5% | 2.1% | 3.0% | 14.0 | 19.0 | 14.1 | 2.5% | |
| ledu | 20 % | Lingino | 17.9 | 26.9 | 21.1 | 7.1% | 4.7% | 6.2% | 14.5 | 19.4 | 14.5 | 5.2% | |
| 윤 분 5% | | Engine | 17.3 | 26.2 | 20.5 | 3.6% | 2.1% | 3.1% | 14.0 | 19.0 | 14.3 | 3.8% | |
| /eig | 10% | Downsized to Baseline | 18.0 | 26.8 | 21.1 | 7.4% | 4.4% | 6.3% | 14.5 | 19.4 | 14.9 | 8.2% | |
| 5 | 20 % | Performance | 19.5 | 28.2 | 22.6 | 16.4% | 9.8% | 14.0% | 15.7 | 20.4 | 16.3 | 18.2% | |

| S | STEADY STATE CONDITIONS | | | | | | | '' | UEL ECONO | MY BENEFI | r |
|-------|-------------------------|-----------------------|--------|--------|--------|--------|---|--------|-----------|-----------|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 26.3 | 29.6 | 24.2 | 18.6 | | | | | |
| Ę | 5 % | | 26.5 | 29.8 | 24.4 | 18.7 | | 0.8% | 0.8% | 0.8% | 0.6% |
| lotio | 10% | Baseline Engine | 26.7 | 30.0 | 24.5 | 18.8 | | 1.6% | 1.6% | 1.5% | 1.2% |
| Redu | 20 % | | 27.2 | 30.5 | 24.9 | 19.1 | | 3.2% | 3.2% | 3.1% | 2.5% |
| 보 | 5% | Fraine Deversional to | 27.1 | 30.3 | 24.6 | 18.9 | | 3.0% | 2.5% | 1.7% | 1.4% |
| /eig | 10% ≥0% | Baseline Performance | 27.9 | 31.1 | 25.0 | 19.1 | | 6.2% | 5.3% | 3.6% | 2.8% |
| 5 | | Baseline Performance | 29.9 | 33.0 | 26.1 | 19.7 | | 13.7% | 11.5% | 7.9% | 5.9% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Large SUV – 4.6L-3V gas engine



□ Vehicle Performance Simulation Results at Wide Open Throttle (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 0.84 | 8.1 | 3.2 | 5.3 |
| | 5% | | 0.81 | 7.8 | 3.0 | 5.0 |
| tion | 10% | Baseline Engine | 0.79 | 7.4 | 2.9 | 4.8 |
| educ | 20% | | 0.74 | 6.7 | 2.6 | 4.3 |
| ЦЦ | 5% | | 0.84 | 8.1 | 3.1 | 5.3 |
| Wei | 10% | Engine Downsized to Baseline Performance | 0.84 | 8.1 | 3.1 | 5.3 |
| | 20 % | | 0.86 | 8.1 | 3.1 | 5.3 |

Truck – 5.7L-4V gas engine with variable intake and exhaust cam timing



Fuel Economy Simulation Results

| D | DRIVE CYCLE | | | EPA | | | | | | | | European | |
|-----------|-------------|--------------------------|------------------|----------|---------------|------------------|-----------|---------------|------------------|-------|-------|------------|--|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT | |
| | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | | | |
| | | | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % | |
| | | Baseline | 15.8 | 23.1 | 18.5 | | | | 12.9 | 16.8 | 13.7 | | |
| u. | 5% | Deceline | 16.2 | 23.4 | 18.8 | 2.0% | 1.3% | 1.7% | 13.1 | 17.0 | 13.9 | 1.4% | |
| Ictic | 10% | Easeline | 16.5 | 23.7 | 19.1 | 4.0% | 2.5% | 3.5% | 13.3 | 17.2 | 14.1 | 2.9% | |
| ledu | 20 % | Lingino | 17.1 | 24.5 | 19.8 | 7.7% | 5.8% | 7.0% | 13.8 | 17.7 | 14.5 | 5.9% | |
| 윤 분 5% | | Engine | 16.3 | 23.5 | 18.9 | 2.7% | 1.6% | 2.3% | 13.2 | 17.0 | 14.0 | 2.5% | |
| /eig | 10% | Downsized to Baseline | 16.7 | 23.9 | 19.3 | 5.5% | 3.3% | 4.7% | 13.5 | 17.3 | 14.4 | 5.0% | |
| Š | 20 % | Performance | 17.6 | 24.8 | 20.2 | 11.2% | 7.0% | 9.7% | 14.2 | 17.9 | 15.1 | 10.4% | |

| S | STEADY STATE CONDITIONS | | | | | | | FUEL ECONOMY BENEFIT | | | г |
|------|-------------------------|-----------------------|--------|--------|--------|--------|---|----------------------|--------|--------|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 25.5 | 26.0 | 21.1 | 15.7 | | | | | |
| E | 5% | | 25.6 | 26.2 | 21.3 | 15.8 | | 0.7% | 0.7% | 0.9% | 0.6% |
| ţ. | 10% | Baseline Engine | 25.8 | 26.4 | 21.5 | 15.9 | | 1.3% | 1.5% | 1.8% | 1.1% |
| Sedu | 20 % | | 26.1 | 26.7 | 21.9 | 16.1 | | 2.6% | 2.8% | 3.5% | 2.3% |
| 보 | 5% | Facility Developments | 25.9 | 26.3 | 21.3 | 15.8 | | 1.7% | 1.4% | 0.8% | 0.7% |
| /eig | 10% | Baseline Performance | 26.4 | 26.7 | 21.5 | 16.0 | | 3.5% | 2.8% | 1.6% | 1.4% |
| 5 | 20% | | 27.3 | 27.5 | 21.8 | 16.2 | | 7.2% | 5.8% | 3.3% | 2.9% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Truck – 5.7L-4V gas engine with variable intake and exhaust cam timing



□ Vehicle Performance Simulation Results at Wide Open Throttle (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 1.46 | 16.0 | 6.5 | 10.5 |
| | 5% | | 1.44 | 15.7 | 6.4 | 10.3 |
| ction | 10% | Baseline Engine | 1.42 | 15.4 | 6.3 | 10.1 |
| leduc | 20 % | | 1.37 | 14.7 | 6.0 | 9.7 |
| TH H | 5% | | 1.46 | 16.0 | 6.5 | 10.5 |
| Weig | 10% | Engine Downsized to Baseline Performance | 1.46 | 16.0 | 6.5 | 10.5 |
| | 20 % | | 1.46 | 16.0 | 6.5 | 10.5 |

Fuel Economy Improvement (%) per 100 lb. Weight Reduction - Gasoline Engines



| BASELINE ENGINES | City FTP75 | Highway HWFET | EPA Combined | Euro ECE | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
|---------------------|---------------|------------------|-----------------|----------|--------|--------|--------|--------|
| Small Car | 1.7% | 1.1% | 1.5% | 1.3% | 0.8% | 0.7% | 0.6% | 0.5% |
| Mid-Size Car | 0.8% | 0.7% | 0.8% | 0.6% | 0.1% | 0.5% | 0.4% | 0.3% |
| Small SUV | 0.8% | 0.6% | 0.7% | 0.6% | 0.3% | 0.3% | 0.4% | 0.3% |
| Large SUV | 0.7% | 0.4% | 0.6% | 0.5% | 0.3% | 0.3% | 0.3% | 0.2% |
| Truck | 0.7% | 0.4% | 0.6% | 0.5% | 0.2% | 0.2% | 0.3% | 0.2% |

| DOWNSIZED ENGINES | City FTP75 | Highway HWFET | EPA Combined | Euro ECE | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
|----------------------|---------------|------------------|-----------------|----------|--------|--------|--------|--------|
| Small Car | 2.7% | 1.7% | 2.3% | 2.9% | 2.2% | 1.7% | 1.3% | 0.9% |
| Mid-Size Car | 2.1% | 1.5% | 1.9% | 2.2% | 2.0% | 1.4% | 1.1% | 0.9% |
| Small SUV | 1.6% | 1.1% | 1.5% | 1.9% | 1.5% | 1.2% | 0.6% | 0.3% |
| Large SUV | 1.4% | 0.9% | 1.2% | 1.6% | 1.2% | 1.0% | 0.7% | 0.5% |
| Truck | 0.9% | 0.6% | 0.8% | 0.8% | 0.6% | 0.5% | 0.3% | 0.2% |

Drive Cycle Fuel Economy Improvement (%) per 100 lb. Weight Reduction - Gasoline Engines





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Steady State Fuel Economy Improvement (%) per 100 lb. Weight Reduction - Gasoline Engines





EPA City (FTP75) Drive Cycle – Fuel Economy Improvement (%) - Gasoline Engines

20%

Weight

Reduction

(%)

10%

5%

Truck



Engine Downsized to Baseline Performance

Baseline Engine



Increase

(%)

8

6

Small Car

Small SUV

Mid-Size Car

Large SUV

EPA Highway (HWFET) Drive Cycle – Fuel Economy Improvement (%) - Gasoline Engines



Engine Downsized to Baseline Performance

Baseline Engine



EPA Combined Drive Cycle – Fuel Economy Improvement (%) - Gasoline Engines



Engine Downsized to Baseline Performance

Baseline Engine



European (ECE) Drive Cycle – Fuel Economy Improvement (%) - Gasoline Engines



Engine Downsized to Baseline Performance 20 18 16 Fuel Fuel 14 Economy 12 12 Economy 10 10 Increase Increase 8 (%) 20% (%) 10% 5% Weight Reduction Small Car Truck Small SUV Large SUV Small Car **Mid-Size Car** (%)

Baseline Engine



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Results



Vehicles with Diesel Engines

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Fuel Economy Simulation Results

| D | RIVE | CYCLE | | | | E | PA | | | | Euro | pean |
|-------|-------------|--------------------------|---------------|------------------|----------|---------------|------------------|----------|---------------|------------------|-------|------------|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT |
| | | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | |
| | | | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % |
| | | Baseline | 32.0 | 45.0 | 36.8 | | | | 24.9 | 32.0 | 27.3 | |
| u. | 5% | Deceline | 32.7 | 45.7 | 37.5 | 2.1% | 1.4% | 1.8% | 25.4 | 32.4 | 27.7 | 1.5% |
| Ictic | 10% | Easeline | 33.4 | 46.3 | 38.2 | 4.2% | 2.8% | 3.7% | 25.9 | 32.8 | 28.1 | 2.9% |
| ledu | 20 % | Linginio | 34.8 | 47.7 | 39.7 | 8.8% | 5.9% | 7.7% | 26.9 | 33.8 | 28.9 | 5.7% |
| н | 5% | Engine | 33.1 | 46.0 | 37.9 | 3.3% | 2.2% | 2.9% | 25.7 | 32.6 | 28.2 | 3.3% |
| /eig | 10% | Downsized to Baseline | 34.3 | 47.1 | 39.0 | 6.9% | 4.6% | 6.0% | 26.5 | 33.4 | 29.2 | 6.9% |
| 5 | 20 % | Performance | 36.9 | 49.6 | 41.7 | 15.1% | 10.0% | 13.2% | 28.3 | 35.0 | 31.4 | 15.0% |

| S | TEAD | Y STATE CONDITION | ONS | | | | | 1 | FUEL ECONO | MY BENEFI | r |
|--------|-------------|----------------------|--------|--------|--------|--------|---|--------|------------|-----------|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 66.1 | 56.7 | 39.0 | 30.0 | | | | | |
| Ē | 5 % | | 67.0 | 57.3 | 39.4 | 30.1 | | 1.4% | 1.1% | 0.8% | 0.4% |
| letio | 10% | Baseline Engine | 67.7 | 57.9 | 39.7 | 30.2 | | 2.5% | 2.2% | 1.7% | 0.8% |
| Sedu | 20 % | - | 69.1 | 59.2 | 40.4 | 30.5 | | 4.5% | 4.6% | 3.5% | 1.6% |
| ш Д | 5% | Facility Development | 67.7 | 57.8 | 39.7 | 30.6 | | 2.5% | 2.1% | 1.6% | 2.1% |
| /eig | 10% | Baseline Performance | 69.5 | 59.2 | 40.3 | 31.3 | | 5.2% | 4.4% | 3.3% | 4.3% |
| 5 | 20% | | 73.4 | 62.0 | 41.8 | 32.8 | | 11.1% | 9.5% | 7.2% | 9.3% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Mid-Size Car – 2.2L I4 diesel engine



□ Vehicle Performance Simulation Results at Full Engine Load (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-----------------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 1.41 | 9.7 | 3.5 | 5.7 |
| | 5% | | 1.38 | 9.3 | 3.3 | 5.4 |
| ਼ੁਰੂ 10% | | Baseline Engine | 1.35 | 9.0 | 3.2 | 5.2 |
| educ | 20 % | | 1.29 | 8.3 | 2.9 | 4.7 |
| Weight Re | 5% | | 1.46 | 9.7 | 3.5 | 5.6 |
| | 10% | Engine Downsized to Baseline Performance | 1.52 | 9.7 | 3.4 | 5.6 |
| | 20 % | | 1.75 | 9.8 | 3.4 | 5.6 |



Fuel Economy Simulation Results

| D | RIVE | CYCLE | | | | E | PA | | | | Euro | pean |
|-------|-------------|--------------------------|---------------|------------------|----------|---------------|------------------|----------|---------------|------------------|-------|------------|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT |
| | | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | |
| | | | (mpg) | (mpg) | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % |
| | | Baseline | 26.0 | 37.3 | 30.1 | | | | 20.6 | 26.7 | 22.0 | |
| u. | 5% | Deceline | 26.6 | 37.9 | 30.7 | 2.2% | 1.4% | 1.9% | 21.0 | 27.1 | 22.3 | 1.5% |
| Ictic | 10% | Baseline Engine | 27.2 | 38.4 | 31.3 | 4.4% | 2.9% | 3.9% | 21.4 | 27.5 | 22.7 | 3.1% |
| ledu | 20 % | Lingino | 28.4 | 39.6 | 32.5 | 9.1% | 6.1% | 8.0% | 22.3 | 28.3 | 23.4 | 6.3% |
| н | 5% | Engine | 26.9 | 38.1 | 31.0 | 3.6% | 2.1% | 3.0% | 21.2 | 27.2 | 22.8 | 3.5% |
| /eig | 10% | Downsized to Baseline | 27.9 | 38.8 | 32.0 | 7.3% | 4.0% | 6.1% | 22.0 | 27.7 | 23.7 | 7.5% |
| ≤ | 20 % | Performance | 30.1 | 40.6 | 34.1 | 15.9% | 8.7% | 13.2% | 23.6 | 28.9 | 25.7 | 16.7% |

| S | TEAD | Y STATE CONDITION | ONS | | | | | | UEL ECONO | MY BENEFI | r |
|-------|-------------|-----------------------|--------|--------|--------|--------|---|--------|-----------|-----------|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 47.0 | 42.4 | 33.9 | 25.9 | | | | | |
| E | 5% | | 47.3 | 42.8 | 34.2 | 26.0 | | 0.6% | 0.9% | 0.8% | 0.5% |
| letio | 10% | Baseline Engine | 47.6 | 43.1 | 34.4 | 26.1 | | 1.1% | 1.8% | 1.5% | 0.9% |
| Sedu | 20 % | | 48.1 | 43.9 | 35.0 | 26.4 | | 2.3% | 3.7% | 3.1% | 1.8% |
| 보 | 5% | Fraine Deversional to | 48.6 | 43.3 | 34.4 | 26.3 | | 3.3% | 2.1% | 1.4% | 1.7% |
| /eig | 10% | Baseline Performance | 50.2 | 44.2 | 34.9 | 26.8 | | 6.7% | 4.3% | 2.9% | 3.4% |
| 5 | 20% | | 53.3 | 46.2 | 36.1 | 27.6 | | 13.4% | 8.9% | 6.4% | 6.5% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Small SUV – 2.7L V6 diesel engine



□ Vehicle Performance Simulation Results at Full Engine Load (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-----------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 1.36 | 10.8 | 4.0 | 6.9 |
| | 5% | | 1.32 | 10.4 | 3.8 | 6.6 |
| ction | 10% | Baseline Engine | 1.29 | 10.1 | 3.6 | 6.3 |
| educ | 20 % | | 1.22 | 9.2 | 3.3 | 5.7 |
| Weight Re | 5% | | 1.36 | 10.8 | 3.9 | 6.9 |
| | 10% | Engine Downsized to Baseline Performance | 1.38 | 10.8 | 3.9 | 6.9 |
| | 20 % | | 1.42 | 10.8 | 3.9 | 6.9 |



Fuel Economy Simulation Results

| D | RIVE | CYCLE | | | | E | PA | | | | Euro | pean |
|-------|-------------|--------------------------|-------------------|------------------|----------|---------------|------------------|----------|---------------|------------------|-------|------------|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT |
| | | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | |
| | | | (mpg) (mpg) (mpg) | | (mpg) | % | % % | | (mpg) | (mpg) | (mpg) | % |
| | | Baseline | 21.4 | 30.9 | 24.8 | | | | 17.1 | 22.3 | 18.1 | |
| u. | 5% | Deceline | 21.9 | 31.4 | 25.3 | 2.3% | 1.5% | 2.0% | 17.5 | 22.6 | 18.4 | 1.8% |
| Ictic | 10% | Easeline | 22.4 | 31.9 | 25.9 | 4.8% | 3.1% | 4.2% | 17.9 | 22.9 | 18.7 | 3.7% |
| ledu | 20 % | Engine | 23.5 | 32.8 | 26.9 | 9.7% | 6.2% | 8.4% | 18.7 | 23.6 | 19.4 | 7.3% |
| н | 5% | Engine | 22.2 | 31.6 | 25.6 | 3.6% | 2.2% | 3.1% | 17.7 | 22.7 | 18.8 | 3.9% |
| /eig | 10% | Downsized to Baseline | 23.0 | 32.3 | 26.4 | 7.3% | 4.5% | 6.3% | 18.3 | 23.2 | 19.5 | 7.9% |
| 5 | 20 % | Performance | 24.7 | 33.8 | 28.1 | 15.6% | 9.4% | 13.3% | 19.6 | 24.3 | 21.1 | 17.1% |

| S | TEAD | Y STATE CONDITION | ONS | | | | | 1 | UEL ECONO | MY BENEFI | r |
|-------|-------------|----------------------|--------|--------|--------|--------|---|--------|-----------|-----------|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 40.3 | 38.4 | 27.4 | 21.3 | | | | | |
| Ē | 5 % | | 40.7 | 38.7 | 27.6 | 21.4 | | 1.1% | 0.9% | 0.8% | 0.5% |
| letio | 10% | Baseline Engine | 41.2 | 39.1 | 27.9 | 21.5 | | 2.3% | 1.9% | 1.6% | 1.0% |
| Sedu | 20 % | | 42.1 | 39.8 | 23.8 | 21.7 | | 4.6% | 3.8% | -13.2% | 1.9% |
| Ξ | 5% | Facility Development | 41.4 | 39.1 | 27.9 | 21.7 | | 2.9% | 2.0% | 1.6% | 1.9% |
| /eig | 10% | Baseline Performance | 42.6 | 39.7 | 28.3 | 22.1 | | 5.8% | 3.4% | 3.4% | 3.7% |
| 5 | 20% | | 45.2 | 40.7 | 29.4 | 22.9 | | 12.3% | 6.2% | 7.2% | 7.8% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Large SUV – 3.2L V6 diesel engine



Vehicle Performance Simulation Results at Full Engine Load (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|-----------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 0.76 | 10.3 | 4.3 | 7.5 |
| | 5% | | 0.74 | 9.9 | 4.1 | 7.1 |
| ction | 10% | Baseline Engine | 0.74 | 9.5 | 3.9 | 6.8 |
| educ | 20 % | | 0.74 | 8.7 | 3.5 | 6.1 |
| Weight Re | 5% | | 0.77 | 10.3 | 4.3 | 7.5 |
| | 10% | Engine Downsized to Baseline Performance | 0.77 | 10.3 | 4.3 | 7.5 |
| | 20 % | | 0.77 | 10.3 | 4.2 | 7.5 |



Fuel Economy Simulation Results

| D | RIVE | CYCLE | | | | E | PA | | | | Euro | pean |
|--------|-------------|--------------------------|-------------------|------------------|----------|---------------|------------------|----------|---------------|------------------|-------|------------|
| | | | | | | FUEL | ECONOMY B | ENEFIT | | | | FE BENEFIT |
| | | | City FTP75 | Highway HWFET | Combined | City FTP75 | Highway HWFET | Combined | City Label | Highway Label | ECE | |
| | | | (mpg) (mpg) (mpg) | | (mpg) | % | % | % | (mpg) | (mpg) | (mpg) | % |
| | | Baseline | 19.9 | 27.7 | 22.8 | | | | 16.0 | 20.0 | 17.1 | |
| u. | 5% | Deceline | 20.3 | 28.0 | 23.2 | 2.1% | 1.4% | 1.8% | 16.3 | 20.2 | 17.3 | 1.3% |
| uction | 10% | Easeline | 20.7 | 28.4 | 23.6 | 4.1% | 2.8% | 3.6% | 16.6 | 20.5 | 17.5 | 2.8% |
| ledu | 20 % | Linginio | 21.6 | 29.3 | 24.5 | 8.4% | 5.9% | 7.5% | 17.3 | 21.1 | 18.1 | 5.9% |
| н | 5% | Engine | 20.4 | 28.1 | 23.3 | 2.6% | 1.7% | 2.2% | 16.4 | 20.3 | 17.4 | 2.1% |
| /eig | 10% | Downsized to Baseline | 21.0 | 28.6 | 23.8 | 5.2% | 3.4% | 4.5% | 16.8 | 20.6 | 17.8 | 4.4% |
| 5 | 20 % | Performance | 22.1 | 29.6 | 24.9 | 10.9% | 7.0% | 9.4% | 17.6 | 21.3 | 18.7 | 9.4% |

| S | TEAD | Y STATE CONDITION | ONS | | | | | | UEL ECONO | MY BENEFI | r |
|------|-------------|-----------------------|--------|--------|--------|--------|---|--------|-----------|-----------|--------|
| | | | 30 MPH | 45 MPH | 60 MPH | 75 MPH |] | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
| | | | (mpg) | (mpg) | (mpg) | (mpg) | | % | % | % | % |
| | | Baseline | 34.1 | 31.0 | 24.4 | 18.2 | | | | | |
| E | 5% | | 34.4 | 31.3 | 24.6 | 18.3 | | 0.9% | 0.8% | 0.8% | 0.5% |
| ţ. | 10% | Baseline Engine | 34.7 | 31.5 | 24.8 | 18.4 | | 1.8% | 1.7% | 1.6% | 1.1% |
| Sedu | 20 % | | 35.3 | 32.1 | 25.2 | 18.6 | | 3.6% | 3.5% | 3.1% | 2.2% |
| 보 | 5% | Fraine Deversional to | 34.7 | 31.4 | 24.6 | 18.4 | | 1.7% | 1.4% | 0.9% | 0.8% |
| /eig | 10% | Baseline Performance | 35.3 | 31.9 | 24.9 | 18.5 | | 3.5% | 2.8% | 1.9% | 1.5% |
| 5 | 20% | | 36.6 | 32.8 | 25.4 | 18.8 | | 7.3% | 5.7% | 3.9% | 3.2% |

EPA fuel economy label projections are based on the derived 5-cycle regression equation for the 2008 model year.

Truck – 4.8L V8 diesel engine



□ Vehicle Performance Simulation Results at Full Engine Load (WOT)

| | | | 0 - 10 MPH | 0 - 60 MPH | 30 - 50 MPH | 50 - 70 MPH |
|------------------|-------------|---|------------|------------|-------------|-------------|
| | | | (sec) | (sec) | (sec) | (sec) |
| | | Baseline | 1.29 | 18.0 | 7.5 | 12.6 |
| Weight Reduction | 5% | | 1.27 | 17.6 | 7.4 | 12.4 |
| | 10% | Baseline Engine | 1.25 | 17.3 | 7.2 | 12.1 |
| | 20% | | 1.22 | 16.6 | 6.9 | 11.6 |
| | 5% | | 1.29 | 17.9 | 7.5 | 12.6 |
| | 10% | Engine Downsized to Baseline Performance | 1.28 | 17.9 | 7.5 | 12.6 |
| | 20 % | | 1.28 | 17.9 | 7.5 | 12.6 |

Fuel Economy Improvement (%) per 100 lb. Weight Reduction -Diesel Engines



| BASELINE ENGINES | City FTP75 | Highway HWFET | EPA Combined | Euro ECE | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
|---------------------|---------------|------------------|-----------------|----------|--------|--------|--------|--------|
| Mid-Size Car | 1.2% | 0.8% | 1.0% | 0.8% | 0.7% | 0.6% | 0.5% | 0.2% |
| Small SUV | 1.0% | 0.7% | 0.9% | 0.7% | 0.3% | 0.4% | 0.4% | 0.2% |
| Large SUV | 0.9% | 0.6% | 0.8% | 0.7% | 0.4% | 0.4% | 0.3% | 0.2% |
| Truck | 0.7% | 0.5% | 0.6% | 0.5% | 0.3% | 0.3% | 0.3% | 0.2% |

| DOWNSIZED ENGINES | City FTP75 | Highway HWFET | EPA Combined | Euro ECE | 30 MPH | 45 MPH | 60 MPH | 75 MPH |
|----------------------|---------------|------------------|-----------------|----------|--------|--------|--------|--------|
| Mid-Size Car | 1.9% | 1.3% | 1.7% | 1.9% | 1.4% | 1.2% | 0.9% | 1.2% |
| Small SUV | 1.8% | 1.0% | 1.5% | 1.8% | 1.6% | 1.0% | 0.7% | 0.8% |
| Large SUV | 1.4% | 0.9% | 1.2% | 1.5% | 1.1% | 0.7% | 0.7% | 0.7% |
| Truck | 0.9% | 0.6% | 0.8% | 0.7% | 0.6% | 0.5% | 0.3% | 0.3% |

Drive Cycle Fuel Economy Improvement (%) per 100 lb. Weight Reduction -Diesel Engines





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Steady State Fuel Economy Improvement (%) per 100 lb. Weight Reduction - Diesel Engines





EPA City (FTP75) Drive Cycle – Fuel Economy Improvement (%) - Diesel Engines



Engine Downsized to Baseline Performance



Baseline Engine



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EPA Highway (HWFET) Drive Cycle – Fuel Economy Improvement (%) -Diesel Engines



Engine Downsized to Baseline Performance

Baseline Engine



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EPA Combined Drive Cycle – Fuel Economy Improvement (%) -Diesel Engines



Engine Downsized to Baseline Performance

Baseline Engine



European (ECE) Drive Cycle – Fuel Economy Improvement (%) - Diesel Engines



Engine Downsized to Baseline Performance





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Summary – EPA Combined Drive Cycle -% Improvement in Fuel Economy per % Weight Reduction



- □ The fuel economy benefit from weight reduction is similar for gasoline and diesel powered light duty vehicles.
- Truck engines were downsized to a lesser degree than the passenger vehicle engines due to the performance demands on trucks when loaded. Vehicles rated to tow a trailer benefit the least from weight reduction and subsequent engine downsizing if acceleration performance while towing is maintained.

| | % Improvement in Fuel Economy / % Weight Reduction EPA Combined (Metro-Highway) Drive Cycle | | | | | | |
|----------|--|---------------------|-------------|---------------------|--|--|--|
| | Passenge | er Vehicle | Truck | | | | |
| | Base Engine | Downsized Engine | Base Engine | Downsized Engine | | | |
| Gasoline | 0.33% | 0.65% | 0.35% | 0.47% | | | |
| Diesel | 0.39% | 0.63% | 0.36% | 0.46% | | | |

Conclusions / Observations



- Reducing vehicle weight (mass) results in less tractive effort required to accelerate the vehicle and less rolling resistance from the tires. Drive cycles with more acceleration events (EPA city and European) show greater fuel economy benefits from weight reduction than highway or steady state conditions. Also, at higher vehicle speeds the engine is typically at higher throttle (better BSFC) operating points and provides less opportunity for improvement. Since the tire losses are a greater percentage of total tractive effort at lower speeds (aerodynamic losses increase by velocity squared) the potential for fuel economy gain from weight reduction is greater at lower vehicle speeds.
- □ Fuel economy results (and improvements) at the steady 30 MPH drive condition vary because most vehicles are not in top gear yet and are operating the engine at a higher speed / lower load point that is less efficient.
- Less tractive effort results in less engine torque demand at a given point in the drive cycle. The lower load (throttle) demand puts the engine at a less efficient point with more pumping loss and lower brake specific fuel consumption (grams fuel / power produced). Reducing the engine displacement of the weight-reduced vehicle to equal baseline vehicle performance increases the brake mean effective pressure (BMEP) of the engine operating points and improves efficiency. A final drive ratio change could also partially offset the pumping loss increase but was not investigated.
- □ The Small Car with a 1.6L engine with variable valve timing and variable lift technologies that reduce pumping losses shows the largest % fuel economy benefit with the baseline engine since it can operate at the reduced engine load points more effectively (0.42% fuel economy benefit / % weight reduction vs. other gas engine vehicles at 0.27-0.32% FE benefit). When the engine is downsized it produces fuel economy gains similar to the other passenger vehicles (0.66 vs. 0.61-0.68 % FE / % weight reduction).